

NON-MAGNETIC FLEX COLLAR DATA

Designation	Nominal Size D in.	Tool Joint OD in.	Upset OD in.	Inside Diameter in.
6 5/8	6 5/8	8	8	2 13/16 to 4
5 1/2	5 1/2	7 1/4	7 1/4	2 13/16 to 4
5	5	6 3/4	6 3/4	2 13/16 to 3
3 1/2	3 1/2	4 3/4	4 3/4	2 1/4

NON-MAGNETIC PONY COLLAR DATA

OD in.	ID in.	Connection		Recommended Make-Up Torque ft-lbs	Torsional Strength ft-lbs
		Preferred	Other		
4 3/4	2	NC 35		10 800	13 614
4 3/4	2	NC 38	3 1/2 IF	9 980	14 380
4 3/4	2 1/4	NC 38	3 1/2 IF	9 990	14 380
4 3/4	2 1/4	NC 35	9 200	11 300	11 300
6 1/2	2 1/4	NC 46	4 IF	28 000	36 920
6 1/2	2 1/4	NC 50	4 1/2 IF	29 700	42 730
6 1/2	2 13/16	NC 46	4 IF	22 420	28 900
6 1/2	2 13/16	NC 50	4 1/2 IF	29 700	42 600
6 3/4	2 1/4	NC 50	4 1/2 IF	36 700	51 300
6 3/4	2 3/4	NC 50	4 1/2 IF	33 000	43 700
6 3/4	2 3/4	NC 46	4 IF	23 100	29 900
6 3/4	2 13/16	NC 50	4 1/2 IF	32 300	42 600
7	2 1/4	NC 50	4 1/2 IF	38 400	51 300
7	2 1/2	NC 50	4 1/2 IF	35 800	47 700
7	2 13/16	NC 50	4 1/2 IF	32 300	42 600
7	2 13/16	5 1/2 FH		32 800	47 100
8	2 13/16	6 5/8 REG		53 300	71 100
8	3	6 5/8 REG		50 700	67 300
8 1/4	2 13/16	6 5/8 REG		53 300	71 100
8 1/4	3	6 5/8 REG		50 700	67 300
9 1/2	2 13/16	7 5/8 REG		91 600	126 100
9 1/2	3	7 5/8 REG		88 600	121 800

All calculation for Amagnit 501